NUOYA FIMA

MCE10-18/SF6

Pressure gauges for SF₆ gas monitoring DS 4" (100 mm)





Compliance to requirements of LVD 2014/35/EU - PED 2014/68/EU

FAI

These instruments are manufactured to monitor the electrical operations on hermetically sealed systems containing Sulphur Hexafluoride gas (SF₆). The indication and the electrical operations are calibrated to the gas density (isochore) according to the relation pressure-temperature. The M5 model is suitable for indoor installation while the M6 model has been designed for the outdoor installation as well. The oil filled executions are particularly suitable for installation when vibrations are apparent.

Accuracy of indication (referred to the instruments range):

 $\pm 1\%$ at +20 °C of ambient temperature; $\pm 2,5\%$ within the temperature range -20...+60°C related to the calibration pressure of the reference isochore.

Accuracy of intervention:

- see accuracy of indication for set-point equal to pressure of
- when set-point is different from pressure of calibration, calculate it according to the instrument range.

Alarm contacts, non adjustable contacts, with antitampering sealing:

- on air with magnetic block (80%Ag-20%Ni);

- inductive with galvanic exit.

Ambient temperature: -20...+60 °C. Storage temperature: -40...+60°C

Calibration pressure (PC): refer to order specifications. **Ranges:** also vacuum & compound gauges from 1,6 to 25 bar. **Electrical connection:** junction box with cable gland M20 x 1,5.

Nominal diameter: DN100.

Gas seal: leakage rate $\leq 1x10^{-6}$ mbar x l/s⁻¹ (helium test with mass spectrometer).

Case: AISI 304.

Ring: bayonet lock, AISI 304 with antitampering sealing.

Window: glass.

Movement: stainless steel with bimetallic temperature compensator. **Dial:** white aluminium with black markings and coloured sectors

Dial: white aluminium with black markings and coloured sectors as per customer's specification.

Pointer: black anodised aluminium.

1.M5 - MCE10/SF6: copper alloy wetted parts, suitable for indoor ambients

1 - Standard dry version

Process connection: OT58.

Sensing element: phosphor bronze.

Protection degree: IP 54 as per IEC 529, UNI 8896.

3 - Silicon oil filled version

Process connection: OT58.

Sensing element: phosphor bronze.

Protection degree: IP65 as per IEC 529, UNI 8896.

Window: safety glass.

1.M6 - MCE18/SF6: AISI 316L wetted parts, suitable for outdoor ambients

1 - Standard dry version

Process connection and sensing element: AISI 316L. **Protection degree:** IP 54 as per IEC 529, UNI 8896.

3 - Silicon oil filled version

Process connection and sensing element: AISI 316L. Protection degree: IP 65 as per IEC 529, UNI 8896. Window: safety glass.

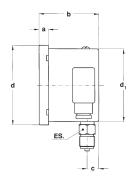
9 - Nitrogen filled version

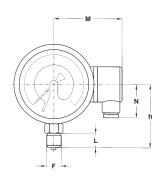
Process connection and sensing element: AISI 316L. Protection degree: IP 65 as per IEC 529, UNI 8896. Window: safety glass.

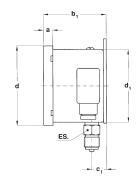


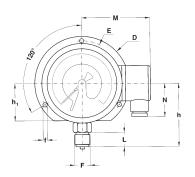
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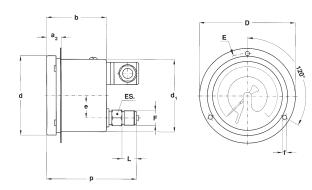
A stem mounting; lower connection.

 $\mathbf{A} + \mathbf{C}$ surface mounting, back flange; lower connection.

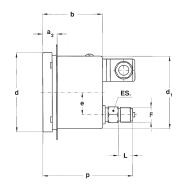
Type	F	a	b (1)	С	d	\mathbf{d}_1	f	h	\mathbf{h}_1	D	E	M	N	L	ES	Weight (1)(2)
Α.	41M	0.51"	2.87/3.27"	0.63"	4.33"	3.98"		3.50"				3.70"	1.81"	0.79"	0.87"	1.45/1.65 lbs
A	G 1/2 A	(13)	(73/83)	(16)	(110)	(101)		(89)				(94)	(46)	(20)	(22)	(0,66/0,75 kg)
A.C	43M	0.51"	3.03/3.43"	0.79"	4.33"	3.98"	0.24"	3.50"	2.05"	5.12"	4.65"	3.70"	1.81"	0.79"	0.87"	1.63/1.83 lbs
A+C	1/2-14 NPT	(13)	(77/87)	(20)	(110)	(101)	(6)	(89)	(52)	(130)	(118)	(94)	(46)	(20)	(22)	(0,74/0,83 kg)

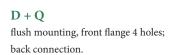
dimensions: inches (mm)

(1) dimensions for single or double contacts; (2) add 0.88 lbs (0,4 kg), when glycerine filled



D + **E** flush mounting, front flange 3 holes; back connection.





Type	F	\mathbf{a}_2	b (1)	d	\mathbf{d}_1	e	f	p (1)	D	E	L	ES	Weight (1)(2)
D+E	41M G 1/2 A	0.79"	2.87/3.27"	4.33"	3.98"	1.22"	0.24"	4.49/4.88"	5.20"	4.65"	0.79"	0.87"	1.41/1.61 lbs
D+E		(20)	(73/83)	(110)	(101)	(31)	(6)	(114/124)	(132)	(118)	(20)	(22)	(0,64/0,73 kg)
D : 0	Q 43M 1/2-14 NPT	0.79"	2.87/3.27"	4.33"	3.98"	1.22"	0.24"	4.49/4.88"	5.20"	4.65"	0.79"	0.87"	1.41/1.61 lbs
D+Q		(20)	(73/83)	(110)	(101)	(31)	(6)	(114/124)	(132)	(118)	(20)	(22)	(0,64/0,73 kg)

dimensions: inches (mm)

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Magnetic snap action contacts

Set-point hysteresys: 2...5% f.s.v.

Break rating: 30W/50VA (20W/20VA if filled). **Maximum rating:** 250Vca/1A (ohmic load).

Minimum rating: 24 Vcc/20 mA (ohmic rating).

Contact material: Silver-Nickel 80/20%.

Electrical wiring: with junction box as per VDE, see table page 4.

LOAD RATINGS, as per DIN 16085.

77.1.	D	ry versions or filled	with azote	Silicon dielectric oil filled versions					
Volt	CC	CA	Inductive load	CC	CA	Inductive load			
220	100 mA	120 mA	65 mA	65 mA	90 mA	40 mA			
110	200 mA	240 mA	130 mA	130 mA	180 mA	85 mA			
48	300 mA	450 mA	200 mA	190 mA	330 mA	130 mA			
24	400 mA	600 mA	250 mA	250 mA	450 mA	150 mA			

WIRING SCHEME (The numbers shown are the same as those are indicated on the junction box)	THE PRESSURE RAISING MEANS	CONTACT CODE						
	FOR SINGLE CONTACTS							
PSI 2	Opening PS1	01S						
PSI PSI 2	Closing PS1	02S						
FOR DOUBLE CONTACTS								
PS2 PS1 E	Opening PS1 Opening PS2 (each contact must not exceed the next one)	06D						
PS2 PS1 E	Closing PS1 Closing PS2 (each contact must not exceed the next one)	09D						

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C3 -02/16

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RANGES

Bar	-1+0,6	-1+1,5	-1+3	-1+5	-1+9	-1+15	-1+24
MPa	-0,1+0,06	-0,1+0,15	-0,1+0,3	-0,1+0,5	-0,1+0,9	-0,1+1,5	-0,1+2,4

RECOMMENDATION

The measuring of the temperature necessary to the termic compensation it is detected inside the instrument. This means that these instruments should be installed so that their operating temperature corresponds to the one of the monitored SF_6 gas.

In order to avoid any compensating error due to the different isochores, the **PC** calibration must be as nearest as possible to the **PS** contacts setting pressure.

HOW TO ORDER

1° - DESCRIPTION & CODE

2° - CALIBRATION FEATURES
PF - nominal pressure of the circuit filling
PC - calibration pressure, which identifies the reference
isochore
PS1 - setting pressure of the contact PS1, on the temperature
of SF ₆ gas of 20°C
and if the contacts are two
PS2 - setting pressure of the contactPS2, on the temperature
of SF ₆ gas of 20°C
3° - DIAL LAYOUT
1°: red sector range
2° : orange sector range
<u> </u>
3°: green sector range

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